

INTER-200 ALUMINUM SINGLE HUNG WINDOW

DESIGN LOAD RATINGS FOR THESE WINDOWS TO BE AS PER CHARTS SHOWN ON SHEET 2.

APPROVAL APPLIES TO SINGLE UNITS OR SIDE BY SIDE COMBINATIONS OF S.H./S.H. OR SINGLE HUNG WITH OTHER WINDOW TYPES IN MODULES OF TWO OR MORE WINDOWS USING F.B.C. APPROVED MULLIONS IN BETWEEN.

LOWER DESIGN PRESSURE FROM WINDOWS OR MULLION APPROVAL WILL APPLY TO ENTIRE SYSTEM.

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE 2023 (8TH EDITION)/2026 (9TH EDITION) FLORIDA BUILDING CODE INCLUDING HIGH VELOCITY HURRICANE ZONE (HVHZ).

1BY OR 2BY WOOD BUCKS & BUCK FASTENERS BY OTHERS, MUST BE DESIGNED AND INSTALLED ADEQUATELY TO TRANSFER APPLIED PRODUCT LOADS TO THE BUILDING STRUCTURE.

ANCHORS SHALL BE CORROSION RESISTANT, SPACED AS SHOWN ON DETAILS AND INSTALLED PER MANUF'S INSTRUCTIONS. SPECIFIED EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

A LOAD DURATION INCREASE IS USED IN DESIGN OF ANCHORS INTO WOOD ONLY.

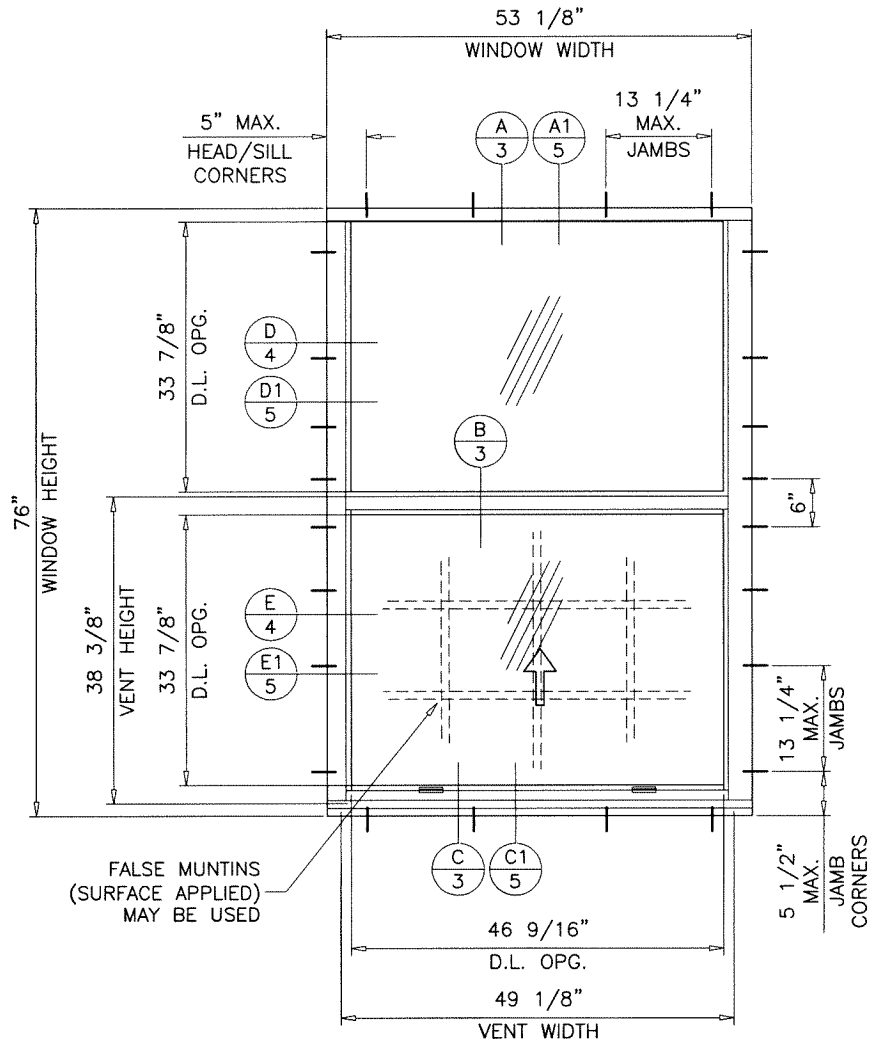
ALL SHIMS TO BE LOAD-BEARING, (HIGH DENSITY PLASTIC/COMPOSITE, METAL OR OTHER RIGID MATERIALS).

MATERIALS INCLUDING BUT NOT LIMITED TO STEEL/METAL SCREWS, THAT COME INTO CONTACT WITH OTHER DISSIMILAR MATERIALS SHALL MEET THE REQUIREMENTS OF THE 2023/2026 FLORIDA BLDG. CODE & ADOPTED STANDARDS.

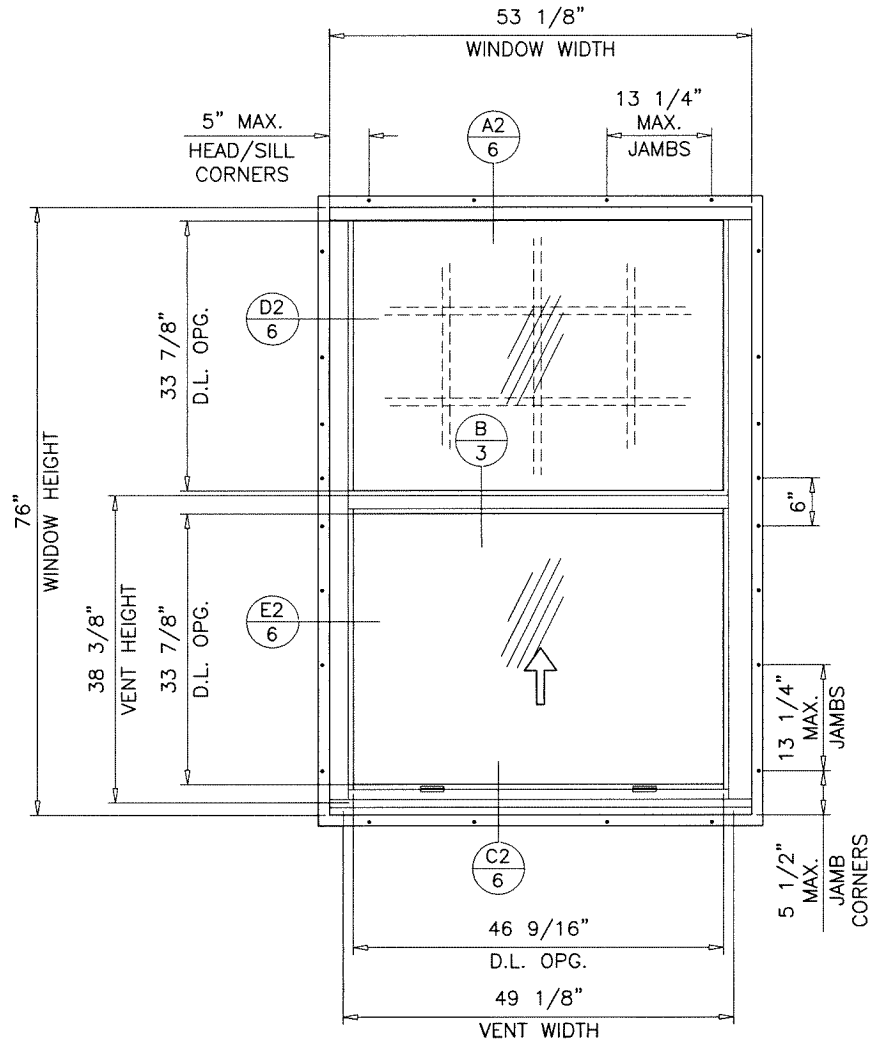
THIS PRODUCT APPROVAL IS GENERIC AND DOES NOT PROVIDE INFORMATION FOR A SITE SPECIFIC PROJECT, i.e. LIFE SAFETY OF THIS PRODUCT, ADEQUACY OF STRUCTURE RECEIVING THIS PRODUCT AND SEALING AROUND OPENING FOR WATER INFILTRATION RESISTANCE ETC. CONDITIONS NOT SHOWN IN THIS DRAWING ARE TO BE ANALYZED SEPARATELY, AND TO BE REVIEWED BY BUILDING OFFICIAL.

DESIGN LOADS SHOWN ARE BASED ON 'ALLOWABLE STRESS DESIGN (ASD)'.

MANUFACTURER'S LABEL SHALL BE LOCATED ON A READILY VISIBLE LOCATION IN ACCORDANCE WITH SECTION 1709.9.3 OF FLORIDA BUILDING CODE. LABELING TO COMPLY WITH SECTION 1709.9.2.



TYPICAL ELEVATIONS  
(TESTED UNITS)



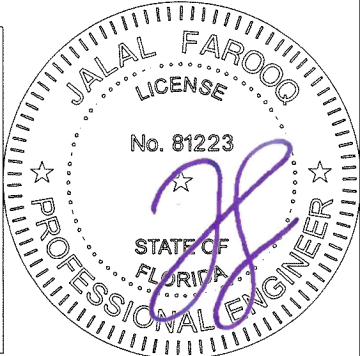
FASTENERS AND CONNECTORS (AS APPLICABLE) SHOWN IN THIS APPROVAL MAY NOT MEET CORROSION RESISTANCE REQUIREMENTS FOR COASTAL OR SALT WATER EXPOSURE ZONES. COMPLIANCE WITH THESE CONDITIONS TO BE CHECKED PER FBC 1711.

THESE WINDOWS ARE RATED FOR LARGE & SMALL MISSILE IMPACT. SHUTTERS ARE NOT REQUIRED.

Sealed: 7/8/2026

FL #47208

- A- CONTRACTOR TO BE RESPONSIBLE FOR THE SELECTION, PURCHASE AND INSTALLATION OF THIS PRODUCT BASED ON THIS PRODUCT EVALUATION PROVIDED HE/SHE DOES NOT DEVIATE FROM THE CONDITIONS DETAILED ON THIS DOCUMENT.
- B- THIS PRODUCT EVALUATION DOCUMENT WILL BE CONSIDERED INVALID IF ALTERED BY ANY MEANS.
- C- SITE SPECIFIC PROJECTS SHALL BE PREPARED BY A FLORIDA REGISTERED ENGINEER OR ARCHITECT WHICH WILL BECOME THE ENGINEER OF RECORD (E.O.R.) FOR THE PROJECT AND WHO WILL BE RESPONSIBLE FOR THE PROPER USE OF THE P.E.D. ENGINEER OF RECORD, ACTING AS A DELEGATED ENGINEER TO THE P.E.D. ENGINEER SHALL SUBMIT TO THIS LATTER THE SITE SPECIFIC DRAWINGS FOR REVIEW.
- D- THIS P.E.D. SHALL BEAR THE DATE AND ORIGINAL SEAL AND SIGNATURE OF THE PROFESSIONAL ENGINEER OF RECORD THAT PREPARED IT.



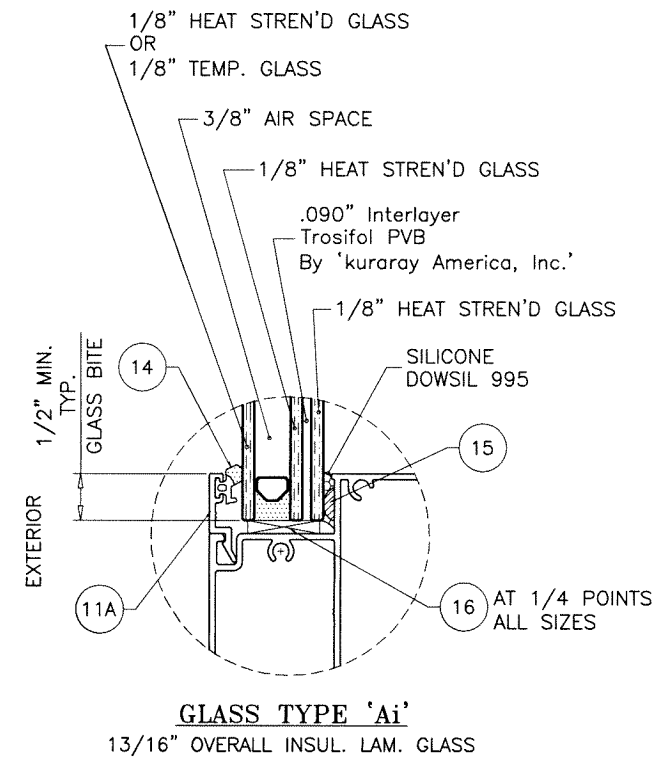
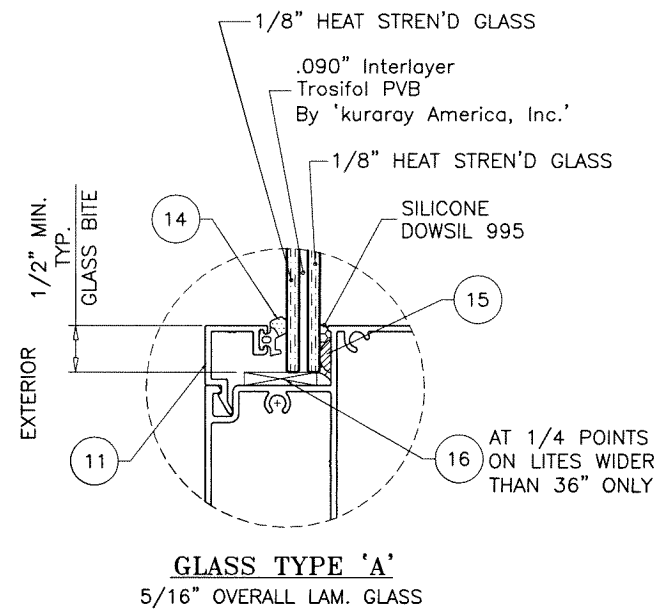
**af c**  
**AL-FAROOQ CORPORATION**  
ENGINEERS & PRODUCT DEVELOPMENT  
9360 SUNSET DRIVE, SUITE 220  
MIAMI, FLORIDA 33173 (C.A.N. 3538)  
TEL. (305) 264-8100 FAX. (305) 262-6978  
COMP-ANL\24-83F-ALU

INTER-200 ALUMINUM SINGLE HUNG WDW. (L.M.I.)  
**Alucorp S.A. De C.V.**  
Calle 2 Tablaje 17439 Int C X 21y  
25 Chichi Suarez, Merida  
Yucatan, Mexico  
Tel. (-) Fax. (-)

| revisions:     |          | date              | by            | description         |
|----------------|----------|-------------------|---------------|---------------------|
| no             | date     | by                | description   |                     |
| A              | 07.07.26 |                   |               | UPDATED TO 2026 FBC |
| date: 11-20-24 |          | scale: 1/2"=1'-0" | dr. by: TARIQ | chk. by:            |
| drawing no.    |          | 24-83F            |               |                     |
| sheet 1 of 9   |          |                   |               |                     |

| DESIGN LOAD CAPACITY – PSF |         |                           |         | DESIGN LOAD CAPACITY – PSF |        |                           |         |
|----------------------------|---------|---------------------------|---------|----------------------------|--------|---------------------------|---------|
| FRAME DIMS.                |         | GLASS TYPES<br>'A' & 'Ai' |         | FRAME DIMS.                |        | GLASS TYPES<br>'A' & 'Ai' |         |
| WIDTH                      | HEIGHT  | EXT.(+)                   | INT.(–) | WIDTH                      | HEIGHT | EXT.(+)                   | INT.(–) |
| 19–1/8"                    | 26"     | 70.0                      | 80.0    | 24"                        | 48"    | 70.0                      | 80.0    |
| 26–1/2"                    |         | 70.0                      | 80.0    | 30"                        |        | 70.0                      | 80.0    |
| 37"                        |         | 70.0                      | 80.0    | 32"                        |        | 70.0                      | 80.0    |
| 53–1/8"                    |         | 70.0                      | 80.0    | 36"                        |        | 70.0                      | 80.0    |
| 19–1/8"                    | 38–3/8" | 70.0                      | 80.0    | 42"                        |        | 70.0                      | 80.0    |
| 26–1/2"                    |         | 70.0                      | 80.0    | 48"                        |        | 70.0                      | 80.0    |
| 37"                        |         | 70.0                      | 80.0    | 52"                        | 70.0   | 80.0                      |         |
| 53–1/8"                    |         | 70.0                      | 80.0    |                            |        |                           |         |
| 19–1/8"                    | 50–5/8" | 70.0                      | 80.0    | 24"                        | 60"    | 70.0                      | 80.0    |
| 26–1/2"                    |         | 70.0                      | 80.0    | 30"                        |        | 70.0                      | 80.0    |
| 37"                        |         | 70.0                      | 80.0    | 32"                        |        | 70.0                      | 80.0    |
| 53–1/8"                    |         | 70.0                      | 80.0    | 36"                        |        | 70.0                      | 80.0    |
| 19–1/8"                    | 56"     | 70.0                      | 80.0    | 42"                        |        | 70.0                      | 80.0    |
| 26–1/2"                    |         | 70.0                      | 80.0    | 48"                        |        | 70.0                      | 80.0    |
| 37"                        |         | 70.0                      | 80.0    | 52"                        | 70.0   | 80.0                      |         |
| 53–1/8"                    |         | 70.0                      | 80.0    |                            |        |                           |         |
| 19–1/8"                    | 63"     | 70.0                      | 80.0    | 24"                        | 72"    | 70.0                      | 80.0    |
| 26–1/2"                    |         | 70.0                      | 80.0    | 30"                        |        | 70.0                      | 80.0    |
| 37"                        |         | 70.0                      | 80.0    | 32"                        |        | 70.0                      | 80.0    |
| 53–1/8"                    |         | 70.0                      | 80.0    | 36"                        |        | 70.0                      | 80.0    |
| 19–1/8"                    | 74–1/4" | 70.0                      | 80.0    | 42"                        |        | 70.0                      | 80.0    |
| 26–1/2"                    |         | 70.0                      | 80.0    | 48"                        |        | 70.0                      | 80.0    |
| 37"                        |         | 70.0                      | 80.0    | 52"                        | 70.0   | 80.0                      |         |
| 53–1/8"                    |         | 70.0                      | 80.0    |                            |        |                           |         |
| 19–1/8"                    | 76"     | 70.0                      | 80.0    | 24"                        | 78"    | 70.0                      | 80.0    |
| 26–1/2"                    |         | 70.0                      | 80.0    | 30"                        |        | 70.0                      | 80.0    |
| 37"                        |         | 70.0                      | 80.0    | 32"                        |        | 70.0                      | 80.0    |
| 53–1/8"                    |         | 70.0                      | 80.0    | 36"                        |        | 70.0                      | 80.0    |
|                            |         |                           |         | 42"                        |        | 70.0                      | 80.0    |
|                            |         |                           |         | 48"                        |        | 70.0                      | 80.0    |
|                            |         |                           |         | 24"                        | 84"    | 70.0                      | 80.0    |
|                            |         |                           |         | 30"                        |        | 70.0                      | 80.0    |
|                            |         |                           |         | 32"                        |        | 70.0                      | 80.0    |
|                            |         |                           |         | 36"                        |        | 70.0                      | 80.0    |
|                            |         |                           |         | 42"                        |        | 70.0                      | 80.0    |
|                            |         |                           |         | 48"                        |        | 70.0                      | 80.0    |
|                            |         |                           |         | 24"                        | 96"    | 70.0                      | 80.0    |
|                            |         |                           |         | 30"                        |        | 70.0                      | 80.0    |
|                            |         |                           |         | 32"                        |        | 70.0                      | 80.0    |
|                            |         |                           |         | 36"                        |        | 70.0                      | 80.0    |
|                            |         |                           |         | 42"                        |        | 70.0                      | 80.0    |
|                            |         |                           |         | 48"                        |        | 70.0                      | 80.0    |

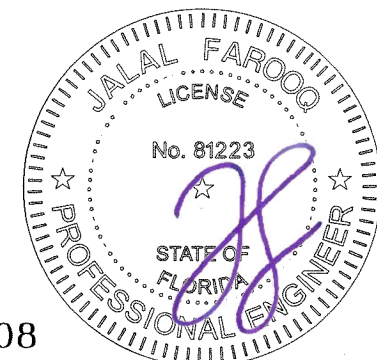
NOTE:  
GLASS CAPACITIES ARE BASED ON  
ASTM E1300-16 (3 SEC. GUSTS)  
AND FLORIDA BUILDING COMMISSION  
DECLARATORY STATEMENT DCA05-DEC-219



## GLAZING OPTIONS

NOTE:  
EXTERIOR PLY OF GLASS TYPE 'A1' TO BE TEMPERED  
TO QUALIFY FOR SMALL MISSILE IMPACT RATING.

Sealed: 7/8/2026



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COMP-ANL\24-83F-ALU

INTER-200 ALUMINUM SINGLE HUNG WDW. (L.M.I.)

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**Alucorp S.A. De C.V.**  
Calle 2 Tablaje 17439 Int C X 21y  
25 Chichi Suarez, Merida  
Yucatan, Mexico  
Tel. (-) Fax. (-)

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date: 11-20-24

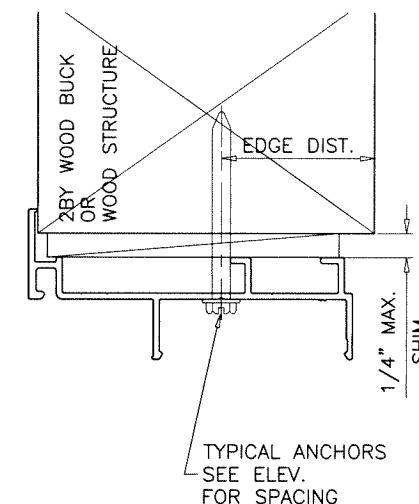
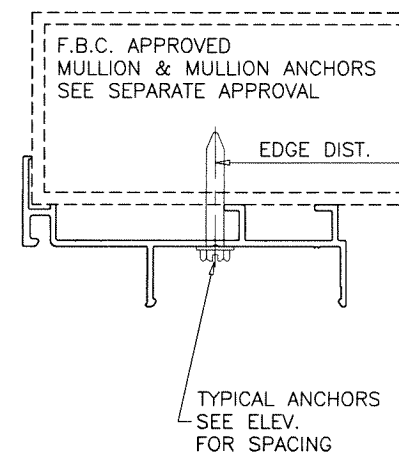
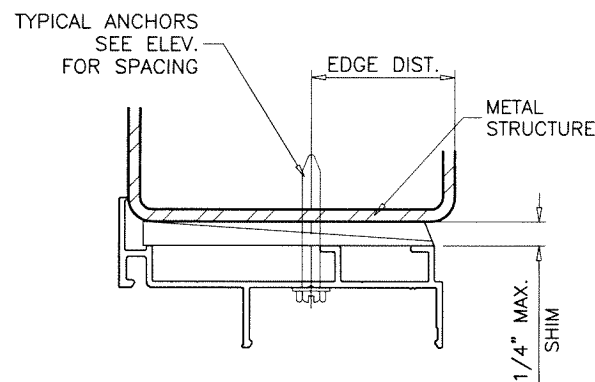
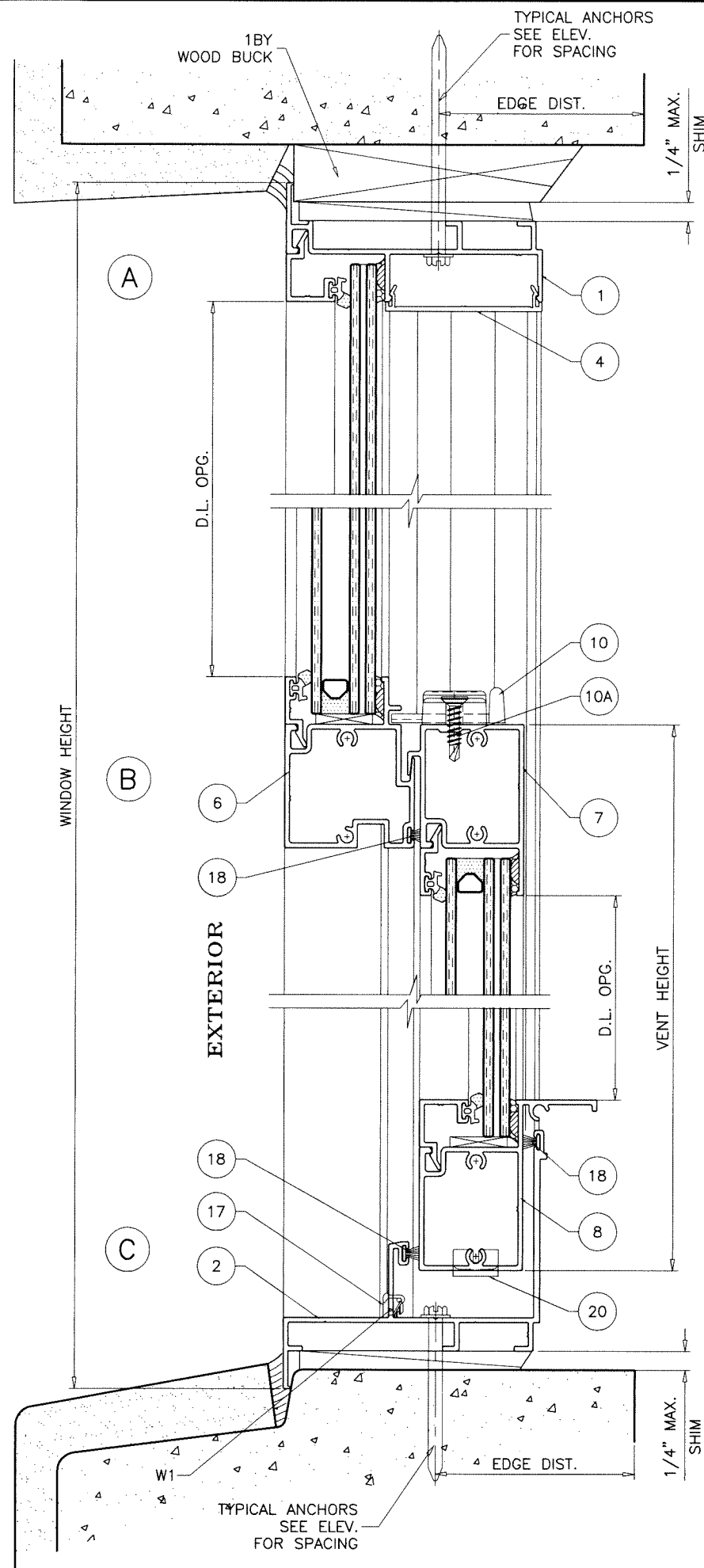
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chk. by:

drawing no.  
24-83F

sheet 2 of 9



WOOD BUCKS AND METAL STRUCTURE NOT BY 'ALUCORP.' MUST SUSTAIN LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.

# **WEEPHOLES:**

W1 = 1/4" X 1-3/4" LONG WEEP SLOTS WITH PLASTIC BAFFLE 5-1/2" FROM EACH END.

**TYPICAL ANCHORS:** SEE ELEV. FOR SPACING

**1/4" DIA. ULTRACON+ BY 'DEWALT'** (Fu=164 KSI, Fy=148 KSI)

INTO 2BY WOOD BUCKS OR WOOD STRUCTURES  
1-1/2" MIN. PENETRATION INTO WOOD (HEAD/SILL/JAMBS)

THRU 1BY BUCKS INTO CONC. OR BLOCKS  
1-1/4" MIN. EMBED INTO CONCRETE (HEAD/SILL/JAMBS)  
1-1/4" MIN. EMBED INTO BLOCKS (JAMBS)

DIRECTLY INTO CONCRETE OR BLOCKS  
1-1/4" MIN. EMBED INTO CONCRETE (HEAD/SILL/JAMBS)  
1-1/4" MIN. EMBED INTO BLOCKS (JAMBS)

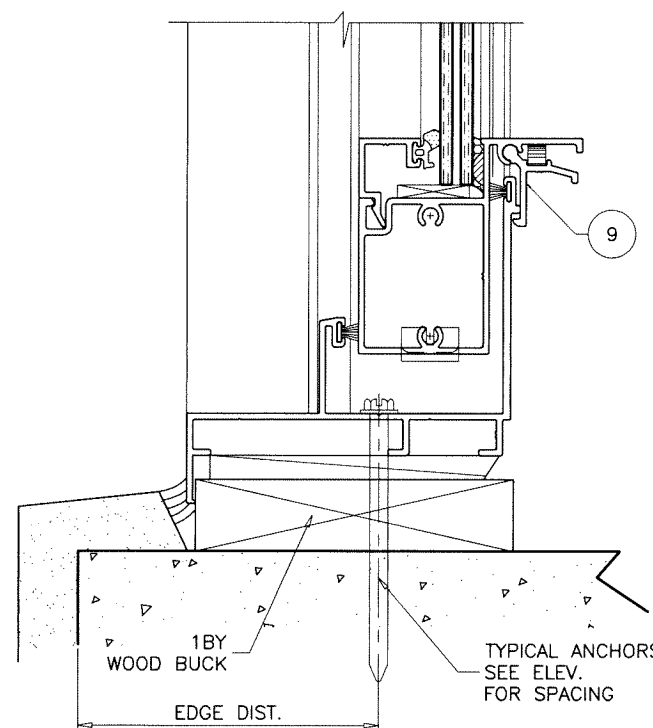
**1/4" DIA. TEKS OR SELF DRILLING SCREWS** (GRADE 5 CRS)

INTO F.B.C. APPROVED MULLIONS  
OR  
INTO METAL STRUCTURES (HEAD/SILL/JAMBS)  
(3) THREADS MIN. TO EXTEND BEYOND METAL THICKNESS  
ALUMINUM: 1/8" THK. MIN. (6063-T5 MIN.)  
STEEL: 1/8" THK. MIN. (Fy = 36 KSI MIN.)  
(STEEL IN CONTACT WITH ALUMINUM TO BE PLATED OR PAINTED)

## **TYPICAL EDGE DISTANCE**

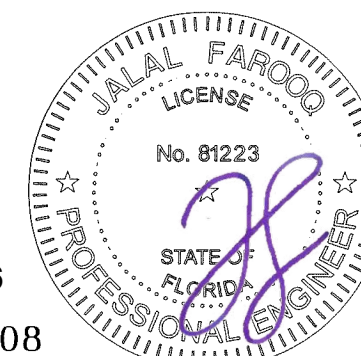
INTO CONCRETE AND BLOCKS = 2-1/2" MIN.  
INTO WOOD STRUCTURE = 1" MIN.  
INTO METAL STRUCTURE = 3/4" MIN.

WOOD AT HEAD, SILL OR JAMBS SG = 0.55 MIN.  
CONCRETE AT HEAD, SILL OR JAMBS f'c = 3000 PSI MIN.  
C-90 HOLLOW/FILLED BLOCK AT JAMBS f'm = 2000 PSI MIN.



Sealed: 7/8/2026

FL #47208



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revisions:

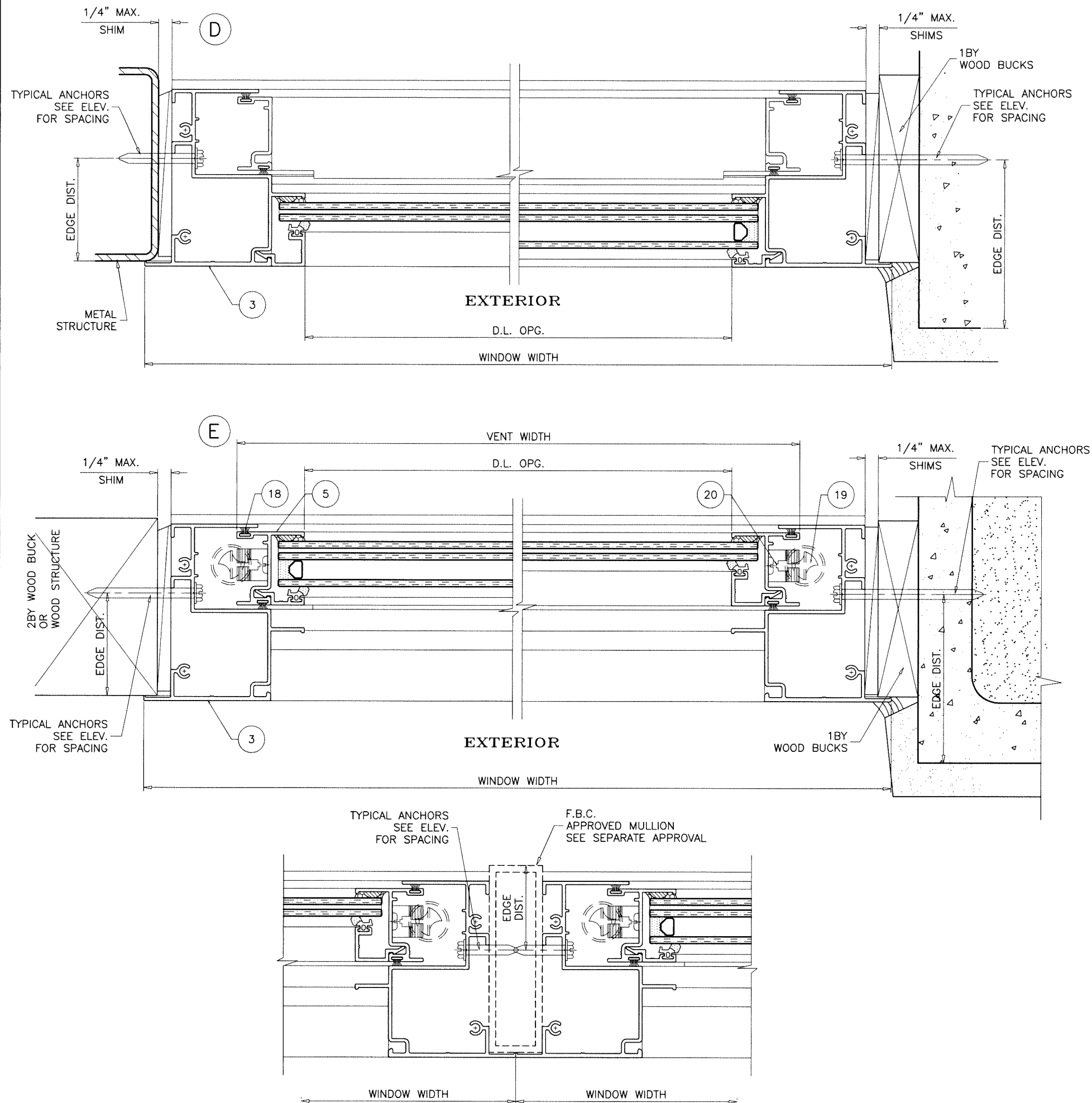
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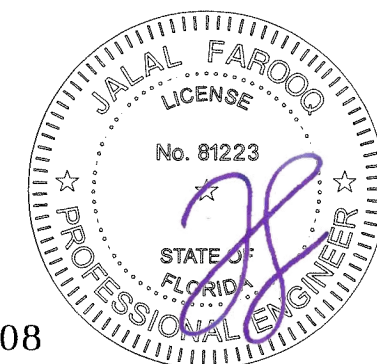
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drawing no.  
**24-83F**

sheet 3 of 9



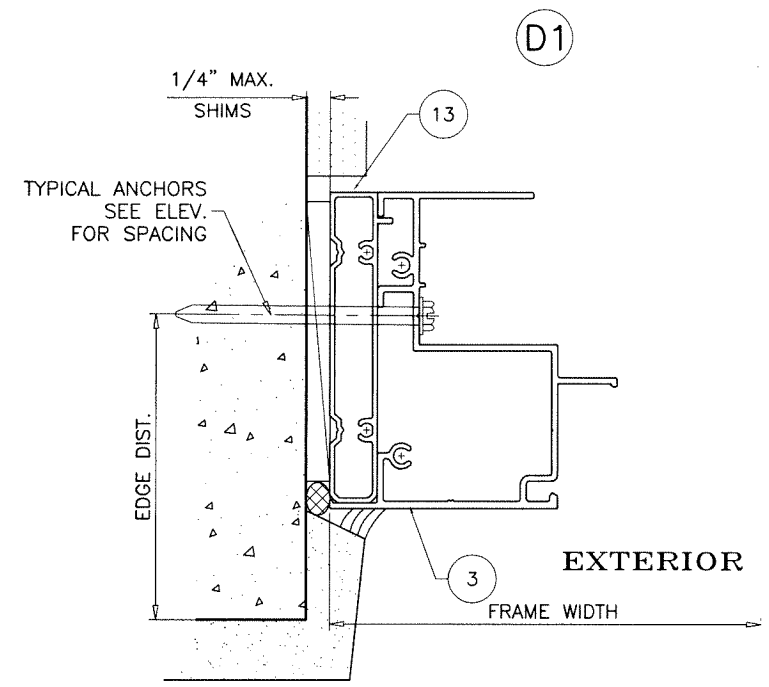
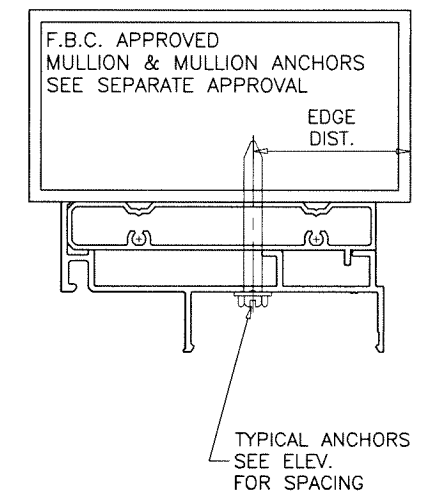
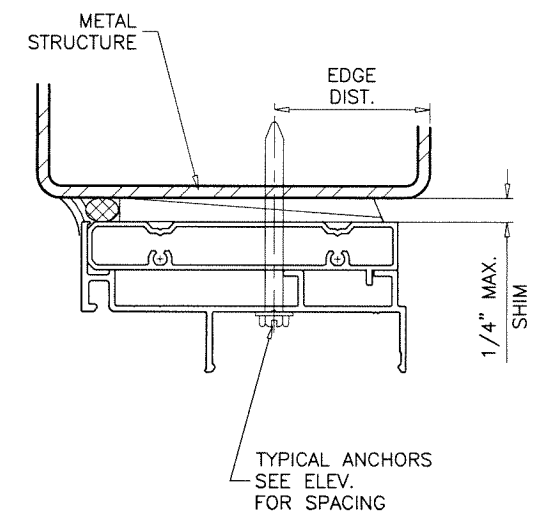
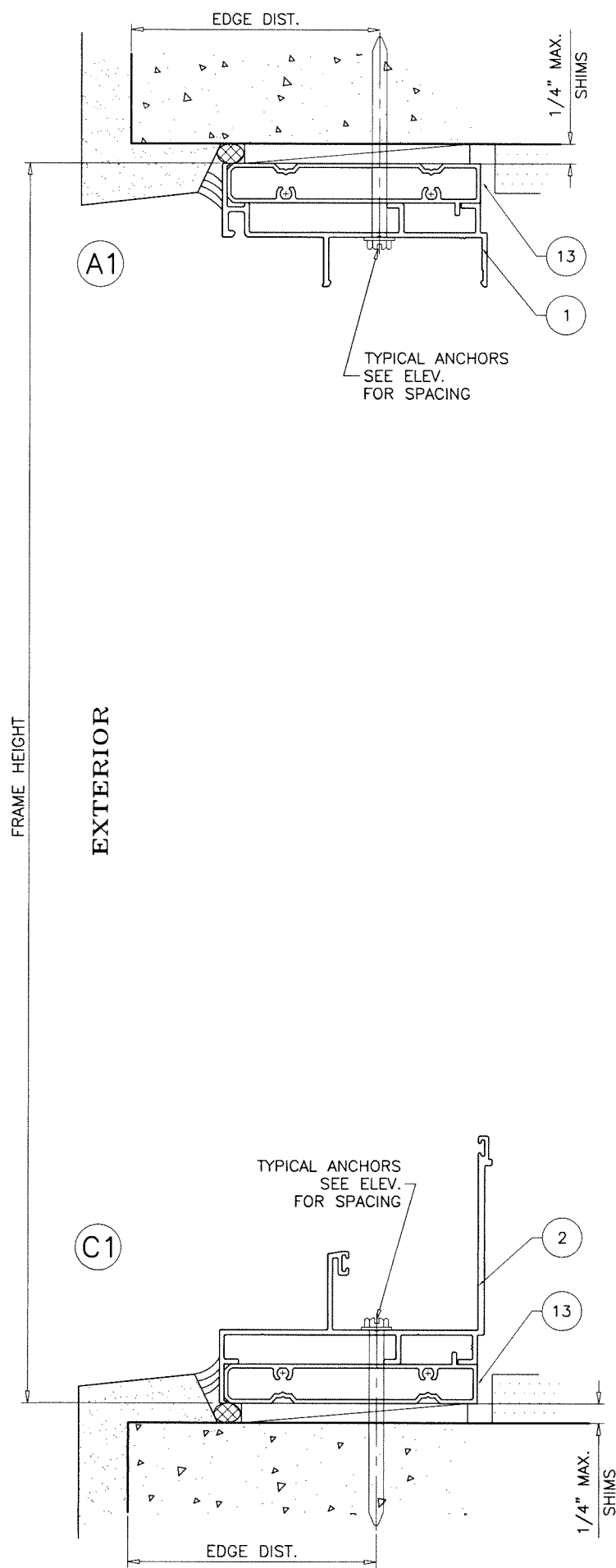
Sealed: 7/8/2026



FL #47208

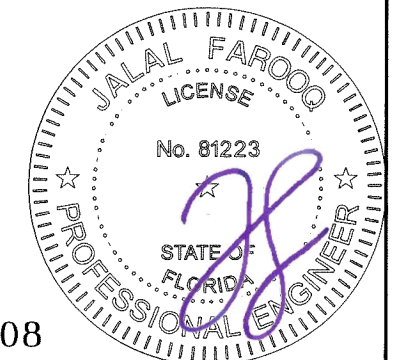
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| <b>AL-FAROOQ CORPORATION</b><br>ENGINEERS & PRODUCT DEVELOPMENT<br>9360 SUNSET DRIVE, SUITE 220<br>MIAMI, FLORIDA 33173<br>TEL. (305) 264-8100 FAX. (305) 262-6978<br>(C.A.N. 3538) |                                      |                              |              |
| INTER-200 ALUMINUM SINGLE HUNG WDW. (L.M.I.)                                                                                                                                        |                                      |                              |              |
| <b>Alucorp S.A. De C.V.</b><br>Calle 2 Tablaje 17439 Int C X 21y<br>25 Chichi Suarez, Merida<br>Yucatan, Mexico<br>Tel. (-) Fax. (-)                                                |                                      |                              |              |
| date: 11-20-24<br>scale: 1/2" = 1"<br>dr. by: TARIQ<br>chk. by:                                                                                                                     | revisions:<br>no date by description | drawing no.<br><b>24-83F</b> | sheet 4 of 9 |

FRAME HEIGHT  
EXTERIOR



Sealed: 7/8/2026

**FLANGE FRAMES WITH EQUAL LEG ADAPTERS**  
SEE SHEETS 3 & 4 FOR WINDOW DETAILS



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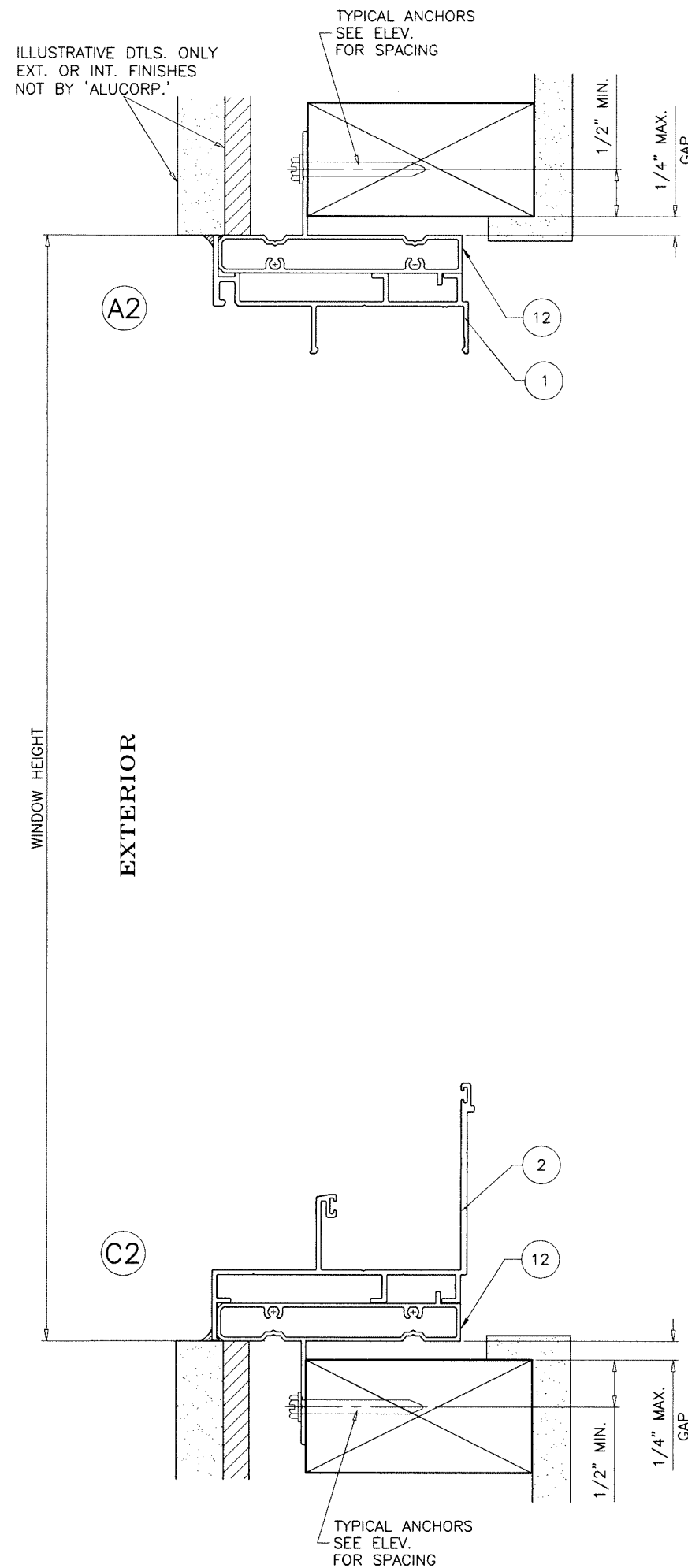
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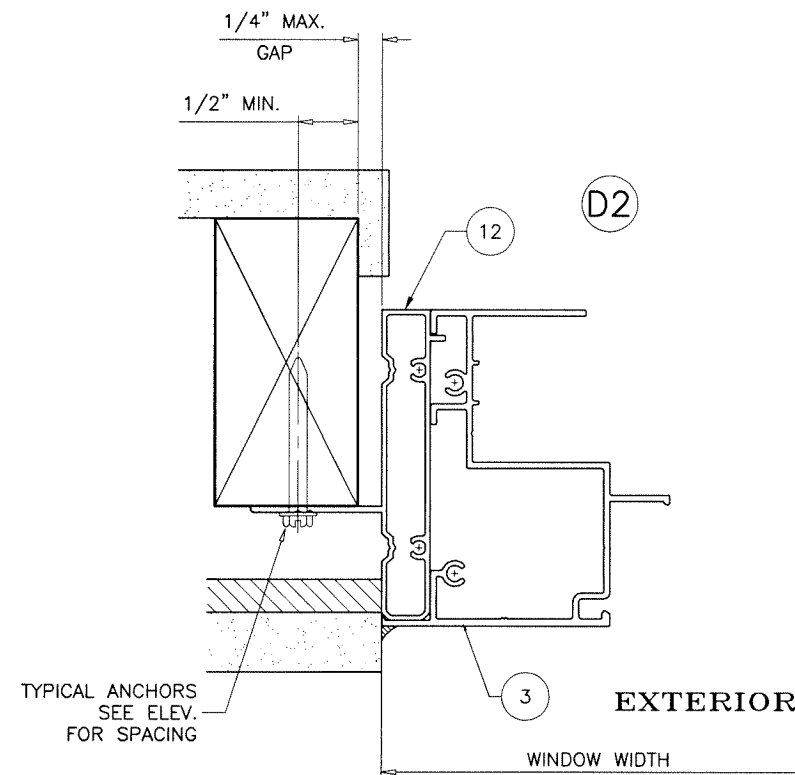
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drawing no.  
**24-83F**  
sheet 5 of 9



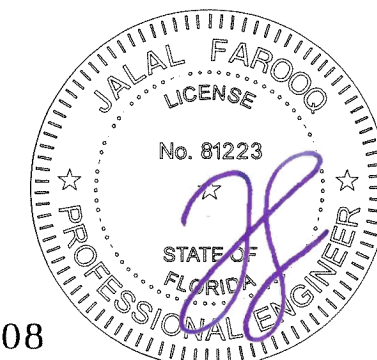
**TYPICAL ANCHORS:** SEE ELEV. FOR SPACING

**#12 WOOD SCREWS** (GRADE 2 CRS)  
INTO 2BY WOOD BUCKS OR WOOD STRUCTURES  
1-1/2" MIN. PENETRATION INTO WOOD



**INSTALLATION DETAILS WITH FIN FRAME ADAPTER**  
SEE SHEETS 3 & 4 FOR WINDOW DETAILS

Sealed: 7/8/2026

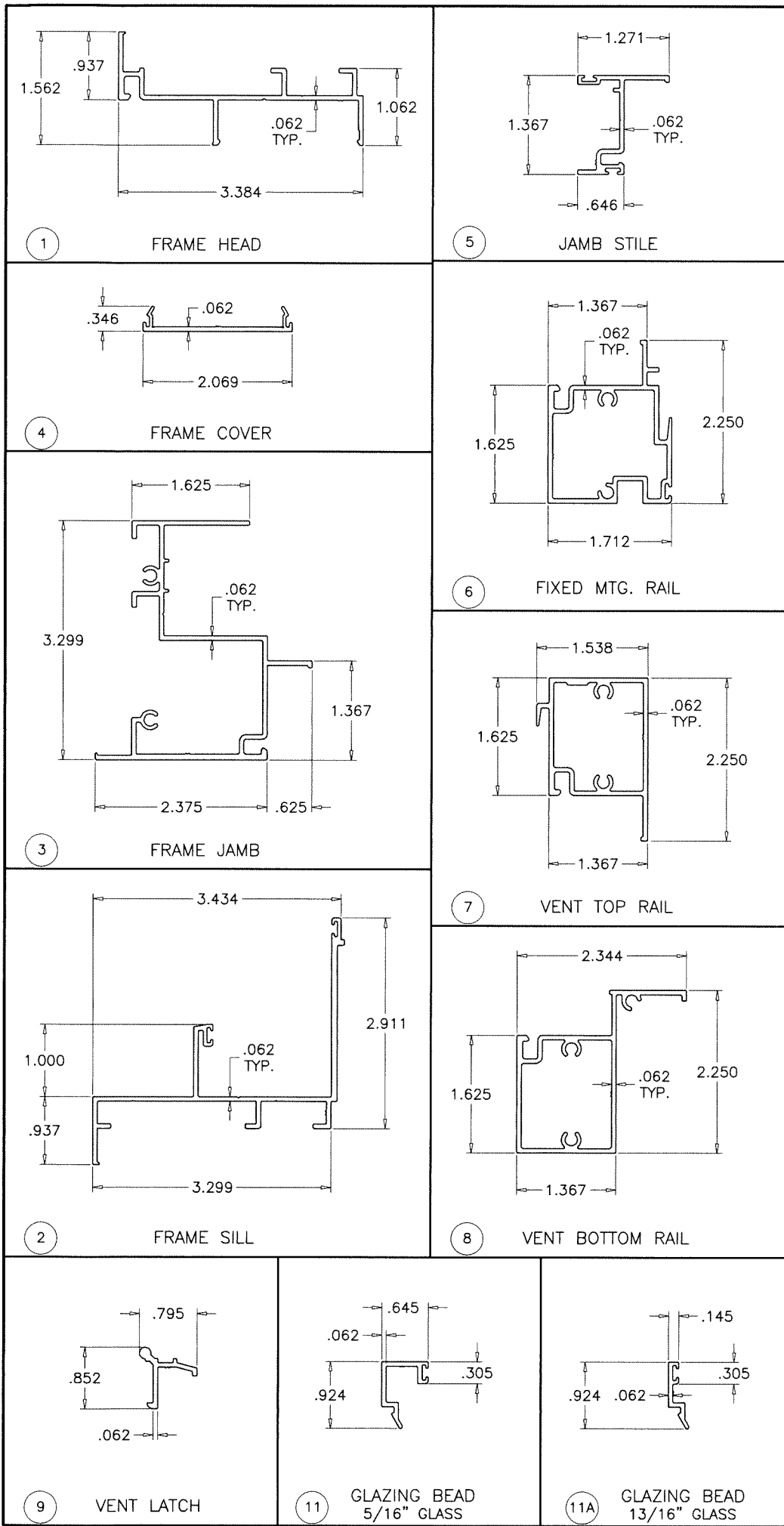


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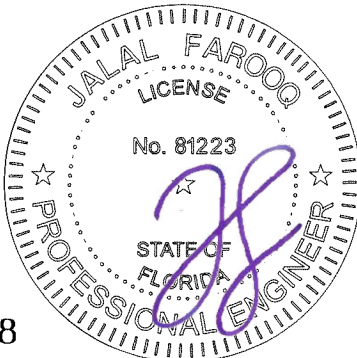
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| dr. by:     | TARIQ     |                        |             |
| chk. by:    |           |                        |             |
| drawing no. | 24-83F    |                        |             |
| sheet       | 6 of 9    |                        |             |



| ITEM | PART #       | QUANTITY | DESCRIPTION                                     | MATERIAL      | MANF./SUPPLIER/REMARKS |
|------|--------------|----------|-------------------------------------------------|---------------|------------------------|
| 1    | 73028        | AS REQD. | FRAME HEAD                                      | 6063-T5       | -                      |
| 2    | 73030        | AS REQD. | FRAME SILL                                      | 6063-T5       | -                      |
| 3    | 73031        | AS REQD. | FRAME JAMB                                      | 6063-T6       | -                      |
| 4    | 73039        | AS REQD. | FRAME COVER                                     | 6063-T5       | -                      |
| 5    | 73035        | AS REQD. | JAMB STILE                                      | 6063-T5       | -                      |
| 6    | 73033        | AS REQD. | FIXED MEETING RAIL                              | 6063-T5       | -                      |
| 7    | 73032        | AS REQD. | VENT TOP RAIL                                   | 6063-T5       | -                      |
| 8    | 73034        | AS REQD. | VENT BOTTOM RAIL                                | 6063-T5       | -                      |
| 9    | 73040        | 2/ VENT  | VENT LATCH WITH S/S SPRING, AT 7" FROM EACH END | 6063-T5       | -                      |
| 10   | -            | 2/ VENT  | SWEEP LOCK, AT 7" FROM EACH END                 | ZINC/STEEL    | -                      |
| 10A  | #8 X 3/4"    | 2/ LATCH | LATCH INST. SCREWS                              | ST. STEEL     | FH SMS                 |
| 11   | 73036        | AS REQD. | GLAZING BEAD (5/16" LAM. GLASS)                 | 6063-T5       | -                      |
| 11A  | 73037        | AS REQD. | GLAZING BEAD (13/16" INSUL. LAM. GLASS)         | 6063-T5       | -                      |
| 12   | 73186        | AS REQD. | FIN ADAPTER                                     | 6063-T5       | -                      |
| 13   | 73038        | AS REQD. | EQUAL LEG ADAPETR                               | 6063-T5       | -                      |
| 14   | -            | AS REQD. | GLAZING GASKET                                  | -             | -                      |
| 15   | -            | AS REQD. | BUMPER SPACER                                   | SILICONE      | -                      |
| 16   | -            | AS REQD. | SETTING BLOCKS (1/8" X 3/4" X 4") AT 1/4 POINTS | EPDM          | DUROMETER 80±5 SHORE A |
| 17   | -            | AS REQD. | DRAIN VALVE                                     | PLASTIC       | -                      |
| 18   | -            | AS REQD. | FIN SEAL W'STRIPPING (.187" X .250")            | POLYPROPYLENE | -                      |
| 19   | -            | 2/ VENT  | ULTRALIFT SPIRAL BALANCE                        | -             | -                      |
| 20   | -            | 2/ VENT  | UEK BRACKET                                     | -             | -                      |
| 21   | #10 X 1-1/2" | AS REQD. | FRAME/VENT ASSEMBLY SCREWS                      | CRS           | PH SMS                 |
| 22   | -            | 4/ VENT  | VENT GUIDES AT TOP AND BOTTOM                   | PLASTIC       | -                      |
| 22A  | #8 X 1/2"    | 1/ GUIDE | GUIDE FASTENERS                                 | ST. STEEL     | FH SMS                 |
| 23   | -            | -        | -                                               | -             | -                      |

SEALANT:  
ALL JOINTS AND FRAME CONNECTIONS SEALED WITH  
WHITE/ALUMINUM COLORED SILICONE.

Sealed: 7/8/2026



FL #47208

**AL-FAROOQ CORPORATION**  
ENGINEERS & PRODUCT DEVELOPMENT  
9360 SUNSET DRIVE, SUITE 220  
MIAMI, FLORIDA 33173  
TEL. (305) 264-8100 FAX. (305) 262-6978

INTER-200 ALUMINUM SINGLE HUNG WDW. (L.M.I.)

**Alucorp S.A. De C.V.**  
Calle 2 Tablaje 17439 Int C X 21y  
25 Chichi Suarez, Merida  
Yucatan, Mexico  
Tel. (-) Fax. (-)

|            |    |      |    |             |
|------------|----|------|----|-------------|
| revisions: | no | date | by | description |
|            |    |      |    |             |
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date: 11-20-24

scale: 1/2" = 1"

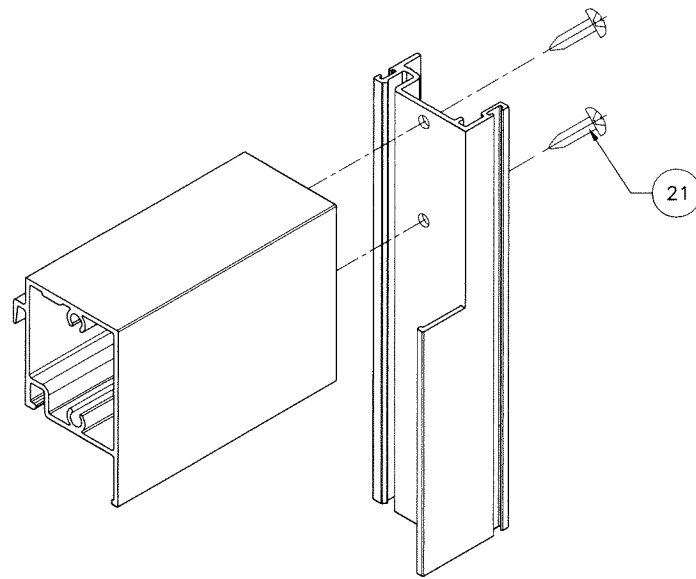
dr. by: TARIQ

chk. by:

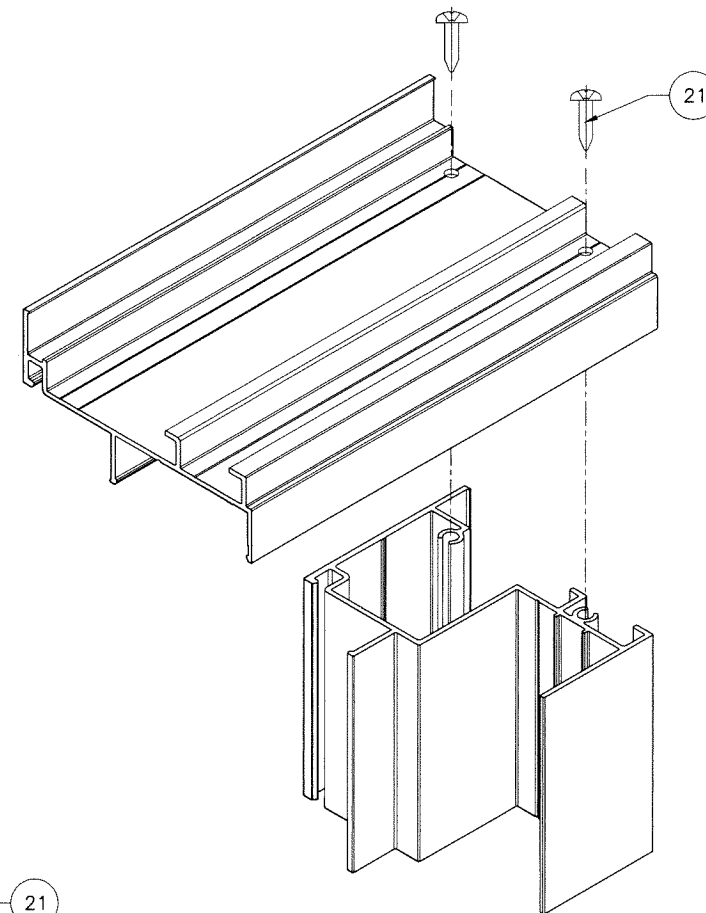
drawing no.

**24-83F**

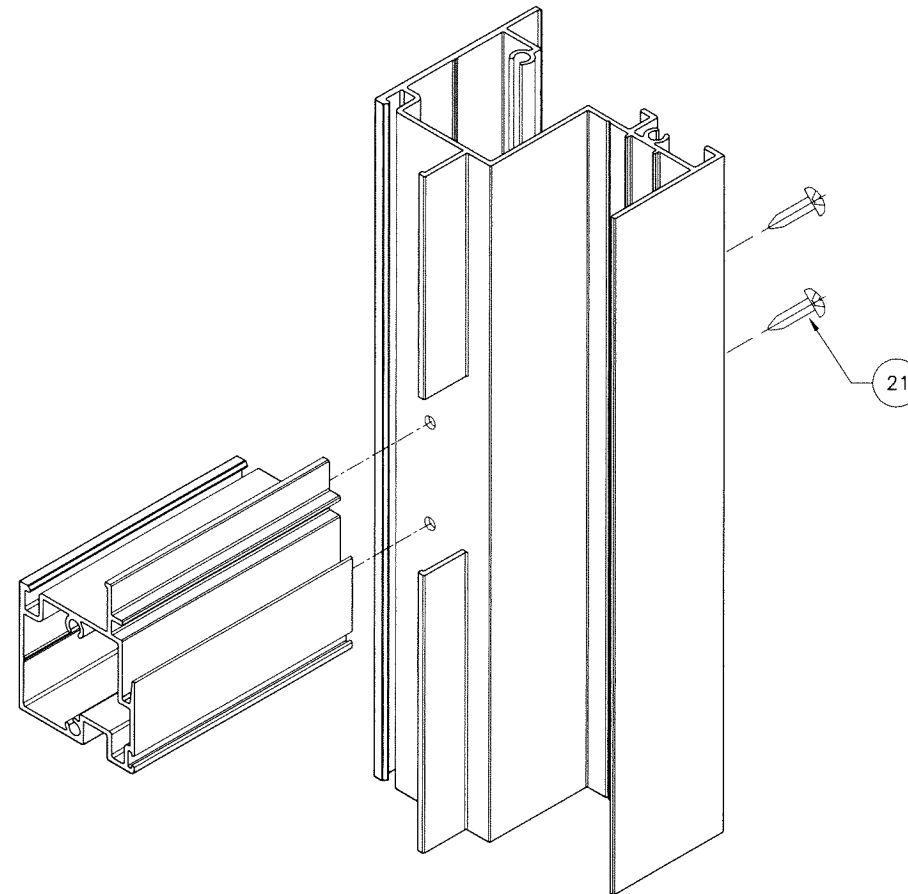
sheet 7 of 9



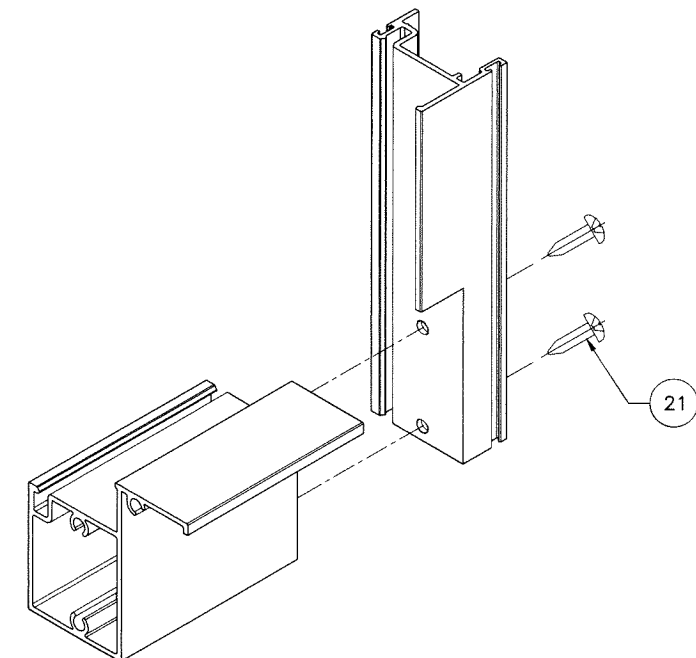
VENT TOP CORNERS



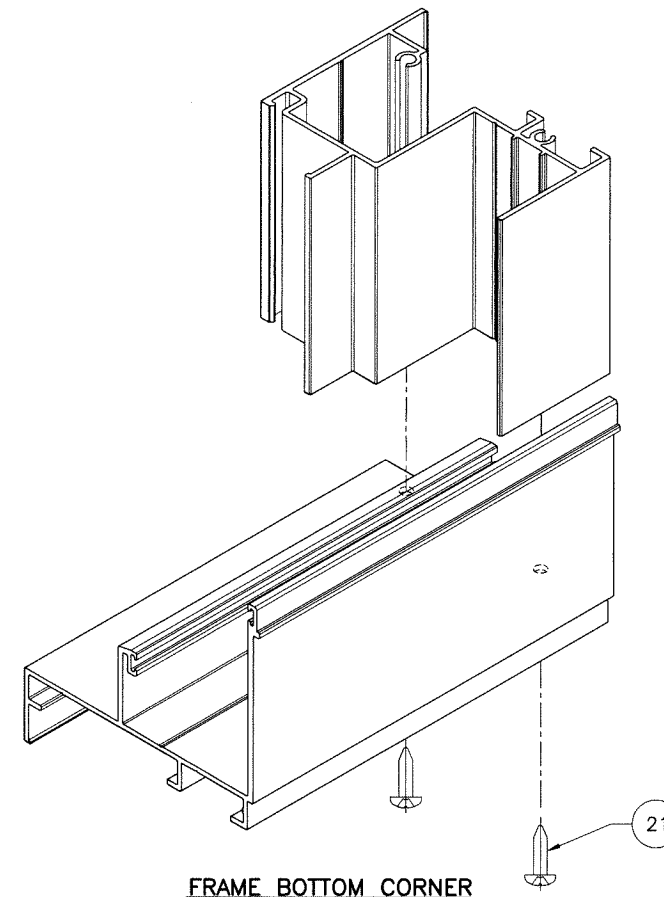
FRAME TOP CORNER



FIXED RAIL CORNER

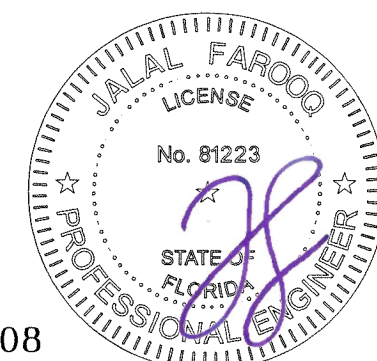


VENT BOTTOM CORNERS



FRAME BOTTOM CORNER

Sealed: 7/8/2026



FL #47208

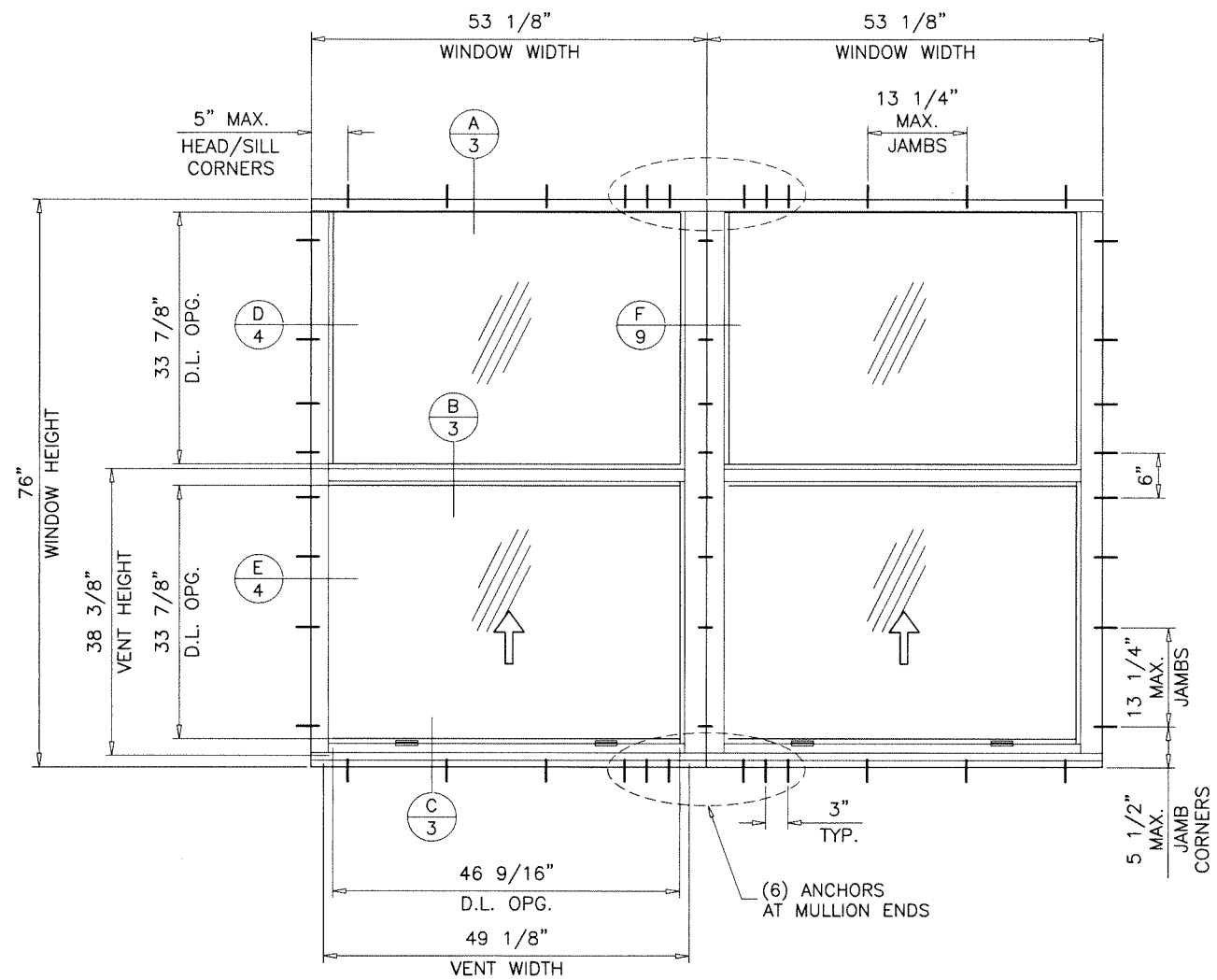
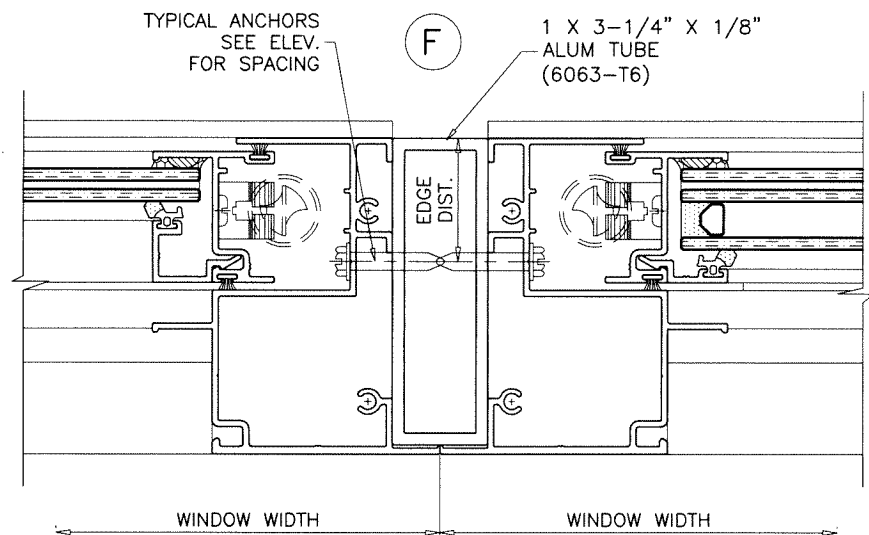
**afc**

**AL-FAROOQ CORPORATION**  
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9360 SUNSET DRIVE, SUITE 220  
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COMP-ANL \ 24-83F-ALU

INTER-200 ALUMINUM SINGLE HUNG WDW. (L.M.I.)

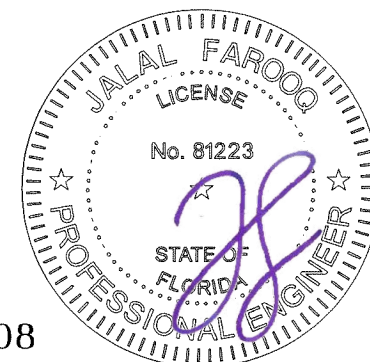
**Alucorp S.A. De C.V.**  
Calle 2 Tablaje 17439 Int C X 21y  
25 Chichi Suarez, Merida  
Yucatan, Mexico  
Tel. (-) Fax. (-)

| revisions:  |           | no date by description |             |
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| date:       | 11-20-24  | no                     | date        |
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| dr. by:     | TARIQ     |                        |             |
| chk. by:    |           |                        |             |
| drawing no. | 24-83F    |                        |             |
| sheet       | 8 of 9    |                        |             |



MAXIMUM DESIGN LOAD RATING = + 70.0 PSF  
(FOR SIZES SHOWN ABOVE OR SMALLER) - 80.0 PSF

Sealed: 7/8/2026



FL #47208

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COMP-ANL\24-83F-ALU

**INTER-200 ALUMINUM SINGLE HUNG WDW. (L.M.I.)**

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**af c**

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date: 11-20-24  
scale: 1/2" = 1"  
dr. by: TARIQ  
chk. by:

drawing no.  
**24-83F**  
sheet 9 of 9